

ABSTRACT

To provide a method of forming a fan with ring
in one piece from a single metal plate and to
5 provide the fan formed using the method, the metal
plate is plastically worked into a shallow pan
shape so as to form a cylindrical ring portion 1
on the periphery. A boss portion 2 is then formed
at the center of the bottom portion of the pan shape,
10 cutting all portions, except for part of the front
end edge along the radius of each of blade portions
3 and part of the edge of the ring portion 1 for
use as connection portions 4 so that the plurality
of radial blade portions 3 are slit and formed.